

112612

January-31-14 9:10:44 AM

N900040100

Setup Start *NS1*

Stop ***NS2***

50

50

Reference:

Run Start *NR1*

Stop *NR2*

120	QC2- Inspect parts off machine FAI/FAIB	0.00			
120					
QC	Memo	0.00	52	8	12 14-
Quality Control					12H 14,

Work Order ID 112612

112612

Page 2

January-31-14 9:10:45 AM

Item ID: D3137-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Guide
 Start Date: 31/01/2014 Start Qty: 50.00 *50* Cust Item ID:
 Required Date: 10/02/2014 Req'd Qty: 50.00 *50* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	only 14/02/02			52	10		
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: 51235A Memo	0.00 0.00				52x	DAS 28 9-89	14-02-3	
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				ML5	14-02-03		

Picklist Print

January-31-14 9:10:41 AM

Page 1

Work Order ID: 112612

Parent Item: D3137-3

Parent Item Name: Guide

Start Date: 31/01/2014

Required Date: 10/02/2014

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A02.05.29New IssueNG
IPP Rev:B 08-05-23 revE as per dwg DD verified by:EC
IPP Rev c 08.07.03 ECN1207 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRLNB0.75X1.250 Delrin Bar		Purchased	No			100	f	4.8440	0.0791	5			

Location

Loc Qty

Loc Code

MAT039

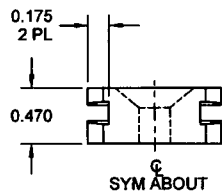
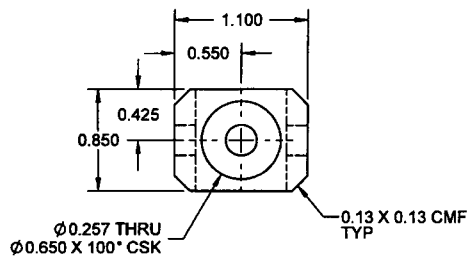
4.844

m127442

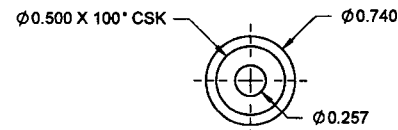
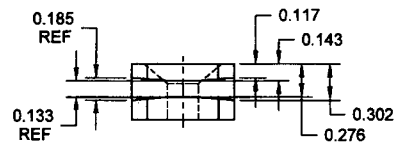
4.844

4.84

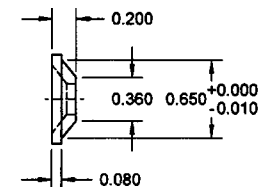
14-01-31



D3137-3 GUIDE



D3137-5 WASHER



NOTES:

- 1) MATERIAL: -3
DELRIN II 150E OR ACETRON GP ACETAL, BAR
(REF DART SPEC M-DELRIN-B)
-5
6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ALUMINUM BAR
PER-AMS-QQ-A-225/8 (OR AMS 4117/ 4128/ 4145/ 4116)
OR PER-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 (-5 ONLY)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE ASSEMBLED WEIGHT ON SHEET 2
- 8) -3 REPLACES PREMIER P/N B30-2300-207
-5 REPLACES PREMIER P/N B30-2300-209

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D3137	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BRACKET ASSEMBLY	NTS
DATE	08.05.30	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED

w/o 112612

